

SPECIAL PACKAGING INSTRUCTION				Form Approved OMB No. 0704-0188		XBK SW	
<p>The public reporting burden for this collection of information is estimated to average 30 days per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing the burden, to the Department of Defense, Executive Services and Communications Directorate (0704-0188). Respondents should be aware that notwithstanding any other provision of law, no person shall be subject to any penalty for failing to comply with a collection of information if it does not display a currently valid OMB control number. PLEASE DO NOT RETURN YOUR COMPLETED FORM TO THE ABOVE ORGANIZATION.</p>							
1. PART OR DRAWING NO. (CAGE) NOMENCLATURE 12512473 (19207) F/R AXLE				2. CAGE 19207		3. SPI NO. AK15847916	
4. NATIONAL STOCK NO. 2520-01-584-7916				5. DATE 08/05/2009		6. REVISION	
7. QUP 1 EACH		8. ICQ NONE		9. UNIT PACK WT (LB.) 1967.0		10. UNIT PACK CU (CU. FT.) 111.354	
						11. UNIT PACK SIZE (INCHES) 97.0 X 47.8 X 41.5	
12. MILITARY PRESERVATION MIL-STD-2073-1D, METHOD 20			18. STEPS	19. REQD	20. DESCRIPTION		
13. CLEANING MIL-STD-2073-1D & NOTE B			1-C	A/R	PRESERVATIVE: MIL-G-10924		
			2-D	A/R	CAPS/PLUGS: NAS 847		
14. DRYING MIL-STD-2073-1D & NOTE B			3-E	A/R	PRESERVATIVE: MIL-PRF-16173, GRADE 4		
			4-F		BARRIER: MIL-PRF-121, TYPE II,		
15. PACKING							
a. LEVEL A MIL-STD-2073-1D & NOTE I			5-G		BLOCKING AND BRACING: ASTM-D6199		
			6-H	1	CONTAINER: MIL-C-104, TYPE II, CLASS 2, STYLE A,		
					SIZE: 94-3/4 X 46 X 34-1/4		
b. LEVEL B NOT APPLICABLE							
16. MARKING MIL-STD-129 & NOTE J							
17. NOTES/DRAWING  A. PRESERVATION AND PACKING SHALL BE INSPECTED IN ACCORDANCE WITH MIL-STD-2073-1D AND ANY APPLICABLE CONTAINER SPECIFICATIONS.  B. CLEAN AND DRY ITEM BY ANY SUITABLE PROCESS BEFORE APPLICATION OF PRESERVATIVE AND PACKAGING MATERIALS.  C. PRESERVATIVE: GREASE ALL ZERK FITTINGS WITH PRESERVATIVE.  D. SEAL ALL OPENINGS TO INTERIOR OF AXLE WITH CAPS/PLUGS OF APPROPRIATE SIZE.  E. PRESERVATIVE: APPLY PRESERVATIVE TO ALL UNPAINTED, UNPLATED EXTERIOR METALLIC SURFACES.  F. BARRIER:  G. SEE PAGES 2  H. CLOSURE: CLOSE CONTAINER ACCORDING TO THE APPLICABLE CONTAINER SPECIFICATION(MIL-C-104).  I. THE UNIT CONTAINER IS THE SHIPPING CONTAINER.  J. IN ADDITION TO MIL-STD-129 MARKINGS, THE UNIT CONTAINER SHALL BE MARKED ON THE TOP AND ONE SIDE WITH MINIMUM ½ INCH HIGH BLACK LETTERS "REUSABLE CONTAINER, DO NOT DESTROY". IN ADDITION THE TOP SHALL BE MARKED "REMOVE (LAG BOLTS OR SCREWS) TO OPEN CONTAINER", USING MINIMUM ½ INCH HIGH BLACK LETTERS.							

**SPECIAL PACKAGING INSTRUCTION** (Continuation Sheet)Form Approved **XBK**  
OMB No. 0704-0188 **SW**

The public reporting burden for this collection of information is estimated to average 30 days per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing the burden, to the Department of Defense, Executive Services and Communications Directorate (0704-0188). Respondents should be aware that notwithstanding any other provision of law, no person shall be subject to any penalty for failing to comply with a collection of information if it does not display a currently valid OMB control number. PLEASE DO NOT RETURN YOUR COMPLETED FORM TO THE ABOVE ORGANIZATION.

**1. PART OR DRAWING NO. (CAGE) NOMENCLATURE**

12512473 (19207) F/R AXLE

**2. CAGE**

19207

**3. SPI NO.**

AK15847916

**4. NATIONAL STOCK NO.**

2520-01-584-7916

**5. DATE**

08/5/2009

**6. REVISION**

- K. ALL NON-MANUFACTURED WOOD USED IN PACKAGING SHALL BE HEAT TREATED TO A CORE TEMPERATURE OF 56 DEGREES CELSIUS FOR A MINIMUM OF 30 MINUTES. BOXES, PALLETS, DUNNAGE AND ANY WOOD USED AS INNER PACKAGING MADE OF NON-MANUFACTURED WOOD SHALL BE HEAT-TREATED. THE BOX, PALLET AND DUNNAGE MANUFACTURER AND THE MANUFACTURER OF WOOD USED AS INNER PACKAGING SHALL BE AFFILIATED WITH AN INSPECTION AGENCY ACCREDITED BY THE BOARD OF REVIEW OF THE AMERICAN LUMBER STANDARD COMMITTEE. THE BOX, PALLET AND DUNNAGE MANUFACTURER AND THE MANUFACTURER OF WOOD USED AS INNER PACKAGING SHALL ENSURE TRACEABILITY TO THE ORIGINAL SOURCE OF HEAT TREATMENT. ALL NON-MANUFACTURED WOOD PRODUCTS USED FOR SHIPMENT TO OCONUS LOCATIONS MUST CONFORM WITH THE INTERNATIONAL PLANT PROTECTION CONVENTION (IPPC) INTERNATIONAL PHYTOSANITARY MEASURE-15 (ISPM-15).